# 3-Day Workshop Outline at ATIRA with CECA in April 2024

03 days Master Workshop on "Beyond the Surface: In-Depth Testing and Certification of Composites

Date and time	:	21 <sup>st</sup> – 23 <sup>rd</sup> April, 2025
		10:00 AM to 05:00 PM
Venue	:	CoE- Composites, ATIRA Ahmedabad

**Objective:** To provide comprehensive knowledge and hands-on experience in the testing and certifying of composites, covering destructive and non-destructive methods.

**Target Audience:** Professionals from the composites industry, quality assurance engineers, R&D personnel, and testing lab technicians.

**Mode of delivery:** Theory sessions combined with hands-on practical training.

# Outcome of the program:

- $\rightarrow$  Enhanced skills in testing and certification of composites
- → Understanding of standards and methodologies
- $\rightarrow$  Hands-on experience with testing equipment

### **Registration Link:**

https://docs.google.com/forms/d/e/1FAIpQLScLGVP5f9ejY6JAuSqjMwUDzLmnyuCmRA05fJwODA 6B4jKeGw/viewform

## **Program Structure:**

### Day 1: Fundamentals, physical and Mechanical Testing

### **Morning Session: Theory**

- 1. Introduction to Composite Testing
  - ✓ Importance and applications of testing in composites
  - ✓ Overview of destructive and non-destructive testing (NDT)
  - ✓ Introduction to test standards (ASTM, ISO)

### 2. Mechanical Properties Testing - Overview

- Purpose of Physical and Mechanical characterization (i.e., Density, void content, hardness, tensile, compression, bending, shear, impact tests, etc.) of the composites
- ✓ Basics of stress-strain behavior

### Afternoon Session: Practical

1. Hands-on Testing

- ✓ Density and void content measurement
- ✓ Tensile testing: Sample preparation, testing procedure, and result interpretation
- ✓ Compression testing: Techniques and equipment handling
- ✓ Bending and shear testing demonstrations
- ✓ Poisson's Ratio/IPSS Testing
- 2. **Group Activity:** Analyze results and identify performance trends for provided samples.

## Day 2: Measurement of Thermal and Electrical properties

### **Morning Session: Theory**

## 1. Physical Properties Testing - Overview

- ✓ Thermal properties: Heat resistance
- ✓ Electrical properties: Conductivity, resistivity, and dielectric strength
- ✓ Environmental testing: Effects of moisture, temperature, and chemical exposure

## 2. Microscopy Techniques in Composites

- ✓ Dimensional stability analysis
- ✓ Imaging techniques for structural evaluation

## **Afternoon Session: Practical**

- 1. Thermal Testing
  - ✓ Equipment setup and testing for thermal stability
  - ✓ Practical demonstration of heat resistance
- 2. Electrical Testing
  - ✓ Measurement of electrical resistance
  - ✓ Measurement of dielectric strength
  - ✓ Measurement of Dry Arc resistance

### Day 3: Chemical and NDT Testing

### **Morning Session: Theory**

- 1. Chemical and Analytical Testing in Composites
  - ✓ Resin and filler content analysis
  - ✓ Ignition loss, Resin viscosity and gel time

✓ DSC and DMA principles for material characterization

### 2. Non-Destructive Testing Methods

- ✓ Visual inspection for surface defects
- ✓ Advanced scanning techniques for subsurface evaluation

### 3. Testing Methodology and Conditions

- ✓ Purpose and methodology for each test
- ✓ Sample preparation and condition considerations
- ✓ Analysis and reporting of results

### 4. Standards and Certifications

- ✓ Understanding ASTM and ISO standards for chemical tests
- ✓ Certification requirements

### Afternoon Session: Practical

### 1. Chemical Testing Hands-On

- ✓ DSC: Data collection and thermal property analysis
- ✓ Resin content analysis
- ✓ Viscosity and gel time measurement
- ✓ Acid value Measurement

### 2. UV and Flammability Testing Demonstrations

- ✓ Equipment usage and result interpretation
- ✓ UL94
- ✓ Cone calorimetry
- ✓ Smoke Density
- ✓ Toxicity
- ✓ Spread of flame test

### 3. Non-Destructive Testing

- ✓ Visual inspection with magnification tools
- ✓ Practical demo of scanning techniques
- 1. Group Activity:
  - ✓ Case studies: Correlating NDT and destructive test results

### Workshop Closing:

- Open forum for Q&A and feedback
- Certificate distribution and group photograph

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